

# AT<sup>®</sup> 474

## Product information

Vinyl acetate content %

## Rheological properties

Melt Flow Index	7 g/10min	ASTM D 1238
Temperature	190 °C	
Load	2.16 kg	

## Typical mechanical properties

Tensile Strength	11 MPa	ASTM D 638
Elongation at break	550 %	ASTM D 638
Flexural Modulus	230 MPa	ASTM D 790
Shore A hardness	94	ASTM D 2240
Shore D hardness	50	ASTM D 2240

## Thermal properties

Vicat softening temperature, 50°C/h 10N	86 °C	ISO 306
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## Other properties

Density	917 kg/m <sup>3</sup>	
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